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## REVIEW

# Inactivation of Coronaviruses in food industry: The use of inorganic and organic disinfectants, ozone, and UV radiation

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### Abstract

Currently there is a worldwide pandemic due to Covid-19, which has caused a great impact on humanity in social, economic, psychological aspects and unfortunately on health. Due to the risk that food can also be a medium to cause virus diseases, the procedures in the food industry safety programs must be revised; and, to be more specific, to disinfect Covid-19. Some effective disinfectants that have been proved to inactivate the coronavirus are: chlorine dioxide, sodium hypochlorite, quaternary compound, ozone and UV-C (shortwave ultraviolet light). In this review, some treatments used to inactivate a virus, with an emphasis to the coronavirus family, and other influenza viruses, are reported. It has been concluded that the coronavirus could be inactivated using free chlorine solutions at 30 mg/L, sodium hypochlorite 0.25 %, or Chlorine Dioxide (99% purity) diluted at 1/2.5 relation. Also, alcohol is an effective disinfectant at concentrations of 62 to 71% of ethanol. With respect to the use of the quaternary compound, it can be used at concentrations of 0.10%. Ozone is another promising disinfectant to inactivate the coronavirus and Covid-19. Doses of ozone between 10 to 20 ppm for 10 to 15 minutes are recommended to inactivate the coronavirus with 3.5 log<sub>10</sub> reductions. However, a warning should be reported to the use of high doses of exposure because it can be a risk to human health. UV-C can inactivate the coronavirus at a value of 67 J/m<sup>2</sup> by 1 to 30 minutes of exposure.

**Keywords:** Covid-19; SARS-CoV; Hypochlorite; Ozone; ultraviolet light; food safety; UV-C Radiation.

### 1. Introduction

Viruses, unlike cellular bacteria, consist only of a single protein shell (called a capsid), which contains within its RNA segments that are instructed to invade a host cell. They are generally much smaller than bacteria, about a few nanometers in size (one nanometer (“nm”) is equivalent to 10<sup>-9</sup> m) (Darnell and Taylor, 2006). Certain viruses are known to cause health problems for humans; and since they are not strictly cellular organisms, most antibiotics do not usually inactivate them. It is required in those cases to produce specific antibodies (vaccines) in order to be inactivated (Bodmer *et al.*, 2018).

Viruses, when they do not have a host, can usually be present for a time on all kinds of surfaces; these include both biological and non-biological materials (plastics, metals, air, among others). This obviously also includes unprocessed foods, which often carry the virus on their surfaces (Hirneisen *et al.*, 2011; Mullis *et al.*, 2012a). For example, it has already been determined that viruses are often present in fruits and vegetables when they have been exposed to unsanitary environments. Presence of human viruses in treated sewage has been detected at concentrations of 10<sup>4</sup> to 10<sup>5</sup> virus particles/L (Hellmér *et al.*, 2014; Wang *et al.*, 2018; Wolf *et al.*, 2019).

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Many viruses inhabit animal species, which can be consumed and produce fatal diseases to the population. An example is a recent specific case of SARS-CoV-2 virus, also called Covid-19 (a virus belonging to the coronavirus family). There is reasonable evidence that it infected humans from the consumption of animal species such as bats (Li *et al.*, 2020; Menachery *et al.*, 2020; Yuan *et al.*, 2020). Consumption of these species may have caused a mutation of the virus, possibly because they were consumed without proper treatment. This is not the only case where food consumption may have caused the spread of a virus in humans, e.g. viruses are known to exist in pigs (Leopardi *et al.*, 2020; Zhou *et al.*, 2019; Zhu *et al.*, 2019), dromedary (Gossner *et al.*, 2016), alpacas (Crossley *et al.*, 2010) and avian products (Chumpolbanchorn *et al.*, 2006), among others. In the case of the avian influenza virus (spherical virus with a size between 80 - 120 nm), it caused a zoonotic disease in Southeast Asia and throughout the world. In Southeast Asia, more than 60 people have died from the disease since the first case in Hong Kong was reported in 1997. In Thailand, there were 13 deaths in 21 cases reported from December 2003 to November 2005 (Kim, 2018; McDevitt *et al.*, 2012). Currently, there is a worldwide pandemic due to the Covid-19 coronavirus, which has caused a great impact on humanity in social, economic, and psychological aspects and unfortunately on health with an average mortality rate of 2.5% (Kitajima *et al.*, 2020). The sources of contamination have generally been human-to-human contact (van Doremalen *et al.*, 2018); but, there are other possible sources of contamination. For example, contaminate surfaces with the virus including biological materials such as food. No studies have been reported to date to efficiently disinfect Covid-19. Safe treatments to disinfect using inorganic or organic components should be investigated. The population is currently exposed to contamination from food that has been handled by virus-positive people, or from the use of contaminated water in cleaning (Mullis *et al.*, 2012b). In fact, Covid-19 can be active for up to 9 days on surfaces that maintain its high infection rate and rapid spread (more rapid than SARS-CoV) (Kowalski *et al.*, 2020). In the disinfection of fruits and vegetables, inorganic chemical components such as hypochlorite and quaternary ammoniums are usually used; as well as organic stems such as, ethanol, propanol, among other components. Many of them have demonstrated their effectiveness in the elimination of viruses in food. With regard to the inactivation

of Covid-19, there are no studies on the recommended doses of these disinfectants to inactivate it; however, effective doses have been reported for viruses of the same family of the coronavirus (MERS, SARS-CoV, and Murine Coronavirus). The similarity genomic structure of Covid-19 with respect to members of the same family is very appreciable (Henwood, 2020; Schmidt *et al.*, 2005; Woo *et al.*, 2010). For that, the disinfection doses tested for other members of its own family are expected to have a similar effect.

The indiscriminate use of chemical disinfectants can also have an impact on the environment and people. Waste is produced that must be treated before being disposed and it also can be toxic to human health. The World Health Organization (WHO) has recommended caution in the use of disinfection methods because the population may informally use indiscriminate concentrations of disinfectants that are not suitable for eliminating coronaviruses (including Covid-19); they may lead to an increase in cases of disinfectant poisoning.

This review presents a summary of the scientific evidence on the treatment of food with inorganic or organic disinfectants, which have been used to specifically inactivate viruses of the coronavirus family (MERS, SAR-CoV, Murino coronavirus); as well as other viruses, such as HnNn influenza, swine influenza or avian influenza. Although, there are no specific studies for the Covid-19 virus in the international scientific community, this review may be useful to the industry in the search for disinfectants and their most recommended doses to treat viruses in the Covid-19 family – the coronaviruses (COVs). The present work aims to show the use of different types of disinfectants and their dosages, in the food industry; as well as, to discuss the advantages and disadvantages of each disinfectant with respect to environmental sustainability.

## 2. Coronaviruses classification

The ability of viruses to infect the human host is an important reason that the WHO makes top list of emerging diseases likely to cause major epidemics. The list includes severe acute respiratory syndrome coronavirus (SARS-CoV), and recently Covid-19 which caused the current pandemic (Gravemann *et al.*, 2018; Mullis *et al.*, 2012b). SARS-CoV viruses belong to the Orthocoronavirinae species, Coronaviridae family, and Nidovirales order; they are characterized by being large, and enveloped single-stranded RNA. Based on genotypic and serologic characterization, CoVs can be subdivided into the genera Alphacorona-

virus, Betacoronavirus, Gammacoronavirus and Deltacoronavirus (Crossley *et al.*, 2010). CoVs are defined as enveloped viruses of 120-160 nm in diameter with a crown-like appearance. The name “coronavirus” is derived from the Greek “κορώνα”, meaning crown and containing the largest genomes (26.4 to 31.7 kb) among all known RNA viruses, with G + C contents varying from 32% to 43% (Henwood, 2020). The differences between genera are by the genome organization, Alpha-, Beta-, Gamma and Delta prototypes (Decaro, 2011; Poletti and Mavilio, 2017). In Table 1, common viruses for genera Alphacoronavirus, and their respective host, are listed.

Due to the current pandemic 2020, the most important virus to be monitored by the food industry is the CoVs, mainly the SARS-CoV and Covid-19. They are very contagious, and they are deadly to humans. SARS-CoV and Covid-19 are classified in the genera Betacoronavirus, due to that they show a beta prototype in their genome structure.

## 2.1 Risk of Coronavirus and influenza virus in food

Pre-harvest contamination for foodborne viruses can occur through a variety of agents, including animal feces, manures, soil, irrigation water, animals, and human handling. Problems of contamination are magnified by potential countrywide distribution. Postharvest processing of produce can involve spraying, washing, or immersion into water with disinfectants; however, disinfectants, including chlorine, have varying effects on viruses and produce harmful by-products pose a concern (Hirneisen *et al.*, 2011).

Transmission of CoVs in humans is generally airborne or by person-to-person contact through droplets of saliva, sneezes, coughs, and secretions that can contaminate hands and surfaces. However, currently the food industry is facing numerous uncertainties about of the presence of Covid-19 in food

production, distribution, marketing, home preparation of meals (Oliveira *et al.*, 2020) or in the generation of wastewater (Kitajima *et al.*, 2020). Coronavirus infections have a significant economic impact on agriculture, human health, and social impact in the word. In the early 1980’s the bovine coronavirus (BCoV) began to heavily impact food agriculture, due to the apparition of viral gastroenteritis in cattle (Clark *et al.*, 1998). In fact, BCoV had a major impact on the cattle industry, with economic losses occurring due to morbidity, mortality, treatment and prevention costs, loss of production, and reduced carcass value (Boileau and Kapil, 2010; Fulton *et al.*, 2011). Therefore, presence of BCoV in the bovine or calves can be a source of virus contamination in humans when they are consuming beef as a food. As well as fruits (Brie *et al.*, 2018) and vegetables (Mullis *et al.*, 2012b) can be a food source of CoVs contamination. The need to adopt measures to reduce the risk of a breakdown in food supply services is required. Recently WHO reported that the Hepatitis E virus, Highly Avian influenza, H<sub>5</sub>N<sub>1</sub> influenza virus, SARS-CoV and Nipah virus, as pathogenic having the potential for foodborne transmission. Initial foodborne transmission is a route to enter the human population, which can then shift and spread through human-to-human transmission.

The generation of studies for prevention of CoVs infections due to food contamination requires adherence to the countries in the world and by programmers who consume. Because a vaccine to inactivate CoVs in humans is not yet available, the food sanitization programs in the entire world should be reformulated to decrease the risk of infections by the presence of CoVs in food. Fast protocols to prevent the possibility of contamination of viruses (i.e. by coronaviruses) from food are to be researched.

**Table 1**  
Some Genera of Coronaviruses

Genera	Characteristic	Host
Alphacoronavirus	Porcine respiratory coronavirus (PRCoV)	Pigs
	Human coronavirus 229E	Humans
	Rhinolophus bat coronavirus (HKU2)	Chinese horseshoe bats
	Mink coronavirus (MiCoV)	Mink ( <i>Mustela vison</i> )
Betacoronavirus	Murine coronavirus MHV: A59, JHM; RtCoV: Parker, SDAV-681	Mice Rats Manx shearwater
	SARS-related coronavirus (SARSr-CoV) and (SARS-Cov-2 (Covid-19))	Humans and wild carnivorous
	Bovine coronavirus BCoV	Bats
	Infectious bronchitis virus	Cows
Gammacoronavirus	Brent goose coronavirus (KR-70)	Chickens Russian Brent goose ( <i>Branta bernicla</i> )
Deltacoronavirus	Thrush coronavirus HKU12	Gray-backed thrushes

Adapted from Decaro (2011) and Poletti and Mavilio (2017).

### 3. Inactivation of CoVs and influenza virus, using common disinfectants

Fruits and vegetables are heavily consumed and have good nutritional value. The perishable nature of these products, which determines its fast consumption and also the number of associated outbreaks, identifies the importance of applying efficient decontamination strategies (Mullis *et al.*, 2012b). They can be treatments with heat to destroy the viruses. Another alternative has been the use of chemical disinfectants, in the case of fresh food.

#### 3.1 Use of free chlorine and derivate

Free chlorine readily penetrates the lipid membrane of microorganism to react with proteins in the nucleocapsid and polymerase complex (Ye and Wigginton, 2018). In the case of a virus, free chlorine damaged viral capsids, allowing free chlorine access to viral RNA to damage viral genomes and cause it to lose its ability to bind to its host receptors (Fuzawa *et al.*, 2019). Chlorine can be used in a gas form (chlorine dioxide) or liquid form (hypochlorite). Chlorine dioxide is regarded as a broad-spectrum disinfectant with strong inhibitory effects on microbes and parasites, and is an efficient agent and potentially suppressed porcine reproductive and respiratory syndrome virus infection in vitro (Kingsley *et al.*, 2018; Zhu *et al.*, 2019). Chlorine dioxide (ClO<sub>2</sub>) is commonly applied to food or irrigation water which has the advantage of not forming organo-halogen by-products, and it is a more powerful oxidant than sodium hypochlorite (Lopez-Galvez *et al.*, 2018).

Liquid Sodium hypochlorite (NaOCl) is another chlorine compound used as a disinfectant. It has an effective antimicrobial activity, a broad bacterial range, and creates a significant reduction in endotoxins levels (Neelakantan *et al.*, 2019). However, several studies have demonstrated that complete bacterial elimination cannot be achieved consistently with any of the current disinfection protocols (Silva *et al.*, 2020; Siqueira *et al.*, 2018). It is important to note that chlorination of water that contains amino acids have been shown to produce toxic cyanogen chloride. Dissolved organic nitrogen substances can also react with chlorine to give organo-chloramines. Peptides in water are of greater concern than free amino acids because chlorinated products of peptides are relatively more stable than the chlorinated derivate of amino acids (Sharma and Graham, 2010).

#### 3.2 Use of Alcohol

Most alcohols used in disinfection are ethanol and isopropyl alcohol, both usually at a concentration of 70%; for example, the transmissible gastroenteritis virus (TGEV) was reduced 4.5 log<sub>10</sub> by ethanol in the suspension test, over 5 minutes. Similarly, using QCT-2 and organic load, ethanol was reduced by at least 3 log<sub>10</sub> over the course of 5 minutes (Schmidt *et al.*, 2005). Ethanol is widely used in hand rubs, gels, and foams for hand hygiene in healthcare settings. In fact, The WHO has even listed ethanol at 80% (v/v) as an essential medicine in the category 'alcohol-based hand rubs' and since 1994, the US Food and Drug Administration considers ethanol between 60% and 95% as generally safe and effective (Kampf, 2018). It has been noted that coronaviruses, such as 0.05% to 0.2% benzalkonium chloride or 0.02% chlorhexidine digluconate were less effective. Coronaviruses, e.g. severe acute respiratory syndrome (SARS) and Middle East respiratory syndrome (MERS), can be inactivated by 70% ethanol and 0.1% sodium hypochlorite; for that, it is believed that Covid-19 would be similarly affected (Kampf *et al.*, 2020).

#### 3.3 Use of quaternary ammonium

Quaternary ammonium cations are another type of disinfectant that have spermicidal and antimicrobial activity and inactivation of encapsulated viruses, especially those containing long alkyl chains (Mizzen *et al.*, 1985). Examples are benzalkonium chloride, benzethonium chloride, methylbenzethonium chloride, cetalconium chloride, cetylpyridinium chloride, cetrimonium, cetrimide, tetraethylammonium bromide, didecyltrimethylammonium chloride and domiphen bromide. Alam *et al.* (2018) showed that the quaternary ammonium (diluted at 1:500 (QACx500)) inactivated the avian influenza on steel and plastic carriers after 60 minutes of exposition. In Table 2, the applications of common disinfectants to inactivate common coronaviruses and influenza viruses are shown.

#### 3.4 Use of Ozone (O<sub>3</sub>)

Ozone is a powerful antimicrobial agent that is suitable for application in food in the gaseous and aqueous states. It is one of the most effective sanitizers known, yet it leaves no hazardous residues on food or food-contact surfaces. The precursors for industrial production of ozone (that is, O<sub>2</sub> or HO) are abundant and inexhaustible. Ozone treatment requires no heat and hence saves energy (Hirneisen *et al.*, 2011; Khadre *et al.*, 2001; Wang *et al.*, 2018).



**Table 2**  
Common virus and its corresponding treatment with disinfectants

Virus	Disinfecting Agent	Concentration	Surface	Reference	
NoV GII.4	Et etanol,	50–70%	Rubber, glass, stainless steel, ceramic tiles, wood, and polyvinyl chloride	(Lee et al., 2018)	
	Sodium hypochlorite (NaOCl),	100 – 1000 ppm			
	Metasilicato de sodio (SMS)	0.1% y 0.3%			
Noro virus	Compuestos cuaternarios	1000–2000 ppm	Rubber, glass, stainless steel, PVC, wood, and ceramic tiles	(Ha et al., 2015)	
	Sodium hypochlorite	40000 ppm, (10 min)			
Norwalk (NV, GI.1), NoV GII.4 VH, VIH-1, VHB, VHC, MRSA / STAPH Hepatitis B y C	Hydrogen peroxide	22%	Dilute 1:500 with water, (4 min)	(Liu et al., 2015)	
	Acetate	6%			
	Dehydroacetic acid	4%	Dilute 1:64 with water, (4 min) Surface, unreported time		
	Alkyl dimethyl benzyl ammonium chloride	2.37% (60% C14, 30% C16, 5% C12, 5% C18)			
	Dimethyl ethylbenzyl ammonium chloride	(68% C12, 32% C14)			
	Alkyl benzyl ammonium chloride	0.145% (C12–C16)			
	Alkyl ethylbenzyl ammonium chloride	0.145% (C12–C18)			
	Isopropanol	1.0–5.0%			
	Chlorine dioxide;	2%			
	Alkyl dimethyl benzyl ammonium chloride;	0.125% (60% C14, 30% C16, 5% C12, 5% C1)			surfaces (5 min)
	Alkyl dimethyl ethylbenzyl ammonium chloride	0.125% (68% C12, 32% C14)			
	Alkyl dimethyl benzyl ammonium chloride;	0.07% (60% C14, 30% C16, 5% C12, 5% C18)			Surface (10 min)
	Alkyl dimethyl ethylbenzyl ammonium chloride	0.07% (68% C12 and 32% C14)			
	Alkyl dimethyl ammonium chlorides;	17.5% (C12–C18)	Surface (5 min)		
	Ethylenediaminetetraacetic acid	5%			
	Alkyl dimethyl benzyl ammonium chloride;	0.086% (67% C12, 25% C14, 7% C16, 1% C8–C10–C18)	Surface, unreported time		
	Alkyl dimethyl ethylbenzyl ammonium chloride	0.0216% (68% C12 and 32% C14)			
	Lactic acid	302%	Surface (5 min)		
	Dipropylene glycol monobutyl ether, alcohols, ethoxylated, sulfonic acids	96.7%			
	Hydrogen Peroxide	0.5%			
Benzyl alcohol	1–5%				
Other ingredients	94.5–98.5%				
Silver,	0.003%	Surface (10 min)			
Citric acid	4.84%				
Alkyl dimethyl benzyl ammonium chloride;	0.07%	Surface (1 min)			
Alkyl dimethyl ethylbenzyl ammonium chloride	0.07%				
Infectious bursal disease virus	Quaternary ammonia and glutaraldehyde	5 ml (2, 0,5 y 1%), (10 min)	Organic material poultry industry: fecal matter alone, feathers/dust mixed with feces, and bedding material mixed with feces, chicken eggs	(Figueroa et al., 2017)	
Avian influenza viruses (AIV)					
Megalocytivirus Spleen and kidney necrosis virus (ISKNV)	Sodium hypochlorite and benzalkonium chloride,	1000 ppm (65 °C for (20 min); pH 3; pH 11; 1% Virkon™), 650 ppm	Fish	(Fusianto et al., 2019)	
Quaternary ammonium compound	40 °C, (20 min) 60 °C, (5 min)				
Coronavirus (Covid-19)	Free chlorine	30 mg/L to 50 mg/L	Hospital wastes and wastewater:	(Wang et al., 2020)	
	Chlorine Dioxide (99% purity)	1/2.5 dilution solution			
	Sodium Hypochlorite	0.25 %			
Hepatitis (MHV), II de Coronaviridae, SARS-CoV	Triclosan	0.050%	Surfaces 3 log (0.5 min)	(Dellanno et al., 2009)	
	PCMX	0.12%			
	Sodium hypochlorite	0.21%			
	Pine oil	0.23%			
	Quaternary compound	0.10%			
Ethanol	79%				
Human coronavirus (SARS-CoV-2, SARS, MERS, HCoV)	Ethanol	62% -71%	Inanimate surfaces (1 min for 9 days)	(Kampf, 2020)	
	hydrogen peroxide	0.5%			
	Sodium hypochlorite	0.1%			
	Benzalkonium chloride	0.05% -0.2%			
	Chlorhexidine digluconate	0.02%			
Hepatitis B, Clostridium difficile	Glutaraldehyde	2.4%	Surgical instrument (10 min for 12 h)	(Rutala and Weber, 2015)	
	Hypochlorous acid/hypochlorite	650 - 675 ppm			
	Glutaraldehyde	1.12%			
	Phenol/phenate	1.93%			
	Glutaraldehyde	3.4%			
	Isopropanol	26.0%			
	Stabilized Hydrogen peroxide	7.5%			
	Hydrogen peroxide	2.0%			
	Hydrogen peroxide	7.35%			
	Peracetic acid	0.23%			
	Hydrogen peroxide	8.30%			
	Peracetic acid	7.00%			
	Peracetic acid	0.20%			
	Orthophthalaldehyde	0.55%			
Peracetic acid	0.08%				
Hydrogen peroxide	1.00%				
NoV GII.4	Sodium hypochlorite	200 -1000 ppm (10 min, achieved 2.45 log <sub>10</sub> reductions.	NoV-positive stool	(Ha et al., 2016)	
Human coronavirus NL63 Murine norovirus adenovirus type 5	Sambucus Formosana Ethanol extract	50 µg/mL; 3.5log <sub>10</sub> reductions.	extract	(Weng et al., 2019)	
	Ethanol	70% and 90% by 30 s	solution	(Kampf, 2018)	

Gaseous ozone has a residual effect, for example its half-life based on temperature in Gaseous is at 8 days at -25 °C, 3 days at 20 °C and 1.5 hours at 120 °C. In aqueous ozone it is at 30 minutes at 15 °C, 20 minutes at 20 °C and 15 minutes at 25 °C (Miller *et al.*, 2013). Aqueous ozone has been used to decontaminate poultry meat (Ianni *et al.*, 2019), salmon (Crowe *et al.*, 2012), apples (Camargo *et al.*, 2019), strawberries (Nayak *et al.*, 2020), and others foods (Mahapatra *et al.*, 2005). Hirneisen *et al.* (2011) tested ozone for the processing of lettuce and reported that bubbling ozone reduced counts of natural microflora in the range of 2 to 3 log<sub>10</sub>. Also, it has been used to prevent mold growth on cheese and inactivate airborne molds in cheese ripening and storage facilities. Ozone treatment has also been found to be a promising method for reducing the concentrations of pollutants in dairy wastewaters (Varga and Szigeti, 2016). In Table 3, treatments to inactivate coronaviruses and influenza virus by O<sub>3</sub> is showed.

Ozone is a strong oxidative compound both in its gaseous form and when dissolved in water and, because of this, is known to be an efficient disinfectant for inactivating even the chemically resistant. Its oxidative potential is higher than that of hydrogen peroxide and hypochlorite (Mahfoudh *et al.*, 2010). However, concentration levels of O<sub>3</sub> and residence times must be controlled, because it is toxic in humans at high doses. One-hour exposure to ozone concentrations of 2, 4, 15, and 95 ppm induces symptomatic, irritant, toxic, and irreversible lethal effects in humans, respectively. In fact, the human lung is the primary target of ozone gas (Khadre *et al.*, 2001). The Food and Drug Administration (FDA) requires a concentration limit exposure of 0.05 ppm during 8 hours, Occupational Safety and Health Administration (OSHA) requires a concentration limit exposure of 0.10 ppm during 8 hours, National Institute of Occupational Safety and Health (NIOSH) recommends an upper limit of 0.10 ppm, not to be exceeded at any time, Environmental Protection Agency (EPA) requires a concentration limit exposure of 0.08 ppm during 8 hours (Miller *et al.*, 2013).

### 3.5 Use of ultraviolet light (“UV”) as virus disinfectant

Ultraviolet light can be an effective disinfectant for decontaminating virus surfaces, including the SARS-CoV virus. It is possibly because UV inducing photo dimers in the genomes of microorganisms structure (Darnell *et al.*, 2004). Ultraviolet light has been demonstrated to be capable of destroying viruses, bacteria and fungi in hundreds of

laboratory studies (McDevitt *et al.*, 2012). Although SARS-CoV-2 virus has not yet been specifically tested for its ultraviolet susceptibility, other tests on related coronaviruses, including the SARS coronavirus, have concluded that they are highly susceptible to ultraviolet inactivation (Kowalski *et al.*, 2020). UV light is divided into three classifications: UV-A (320 - 400 nm), UV-B (280 - 320 nm), and UV-C (200 - 280 nm). UV-A is weakly absorbed by DNA and RNA, and is much less effective than UV-C and UV-B. Duan *et al.* (2003) found that irradiation with ultraviolet light for 60 minutes on several coronaviruses in culture medium resulted in undetectable levels of viral infectivity.

UV is uniquely vulnerable to the virus at wavelengths near to 253.7 nm (UV-C range). This is because the maximum absorption wavelength of a DNA molecule is around to 260 nm. UV-A and UV-B require more exposure time to be effective against viruses. Also, airborne microorganisms are much more susceptible to UV damage than those suspended in a liquid suspension; additionally, the type of the microorganism, affected the efficacy of UV-C. For example, the UV-C dose between fungal spores and bacterial cells is as high as 80 times (Tseng and Li, 2005).

Similarly, to the other disinfectants, human exposure to high levels of UV-C irradiation is dangerous to their health. Overexposure to ultraviolet (UV) radiation is the main modifiable risk factor for skin cancer (Lehmann *et al.*, 2019). Exposure to UV-C is not recommended for humans at levels of 2.5 J/m<sup>2</sup> by 10 to 15 minutes can produce erythema (redness of the skin or mucous membranes) (McKenzie and Lucas, 2018). The UV-A dosage was set to levels calculated safe for human occupation at maximum of 10 W m<sup>2</sup> for 8 hours, at eye level (Brons *et al.*, 2020). In Table 4, some treatment to inactivate coronaviruses and influenza virus by UV are showed.

From the Tables 2 to 4, we can observe that doses to inactivate CoVs can vary depending on the sample conditions and the raw materials used in the experiments. According to Table 2, CoVs could be inactivated using free chlorine solutions at 30 mg/L, sodium hypochlorite 0.25 %, or Chlorine Dioxide (99% purity) diluted at 1/2.5 relation (Wang *et al.*, 2020). Also, alcohol is an effective disinfectant of CoVs, it can inactivate at concentrations of 62 to 71 % of ethanol (Kampf, 2018; Kampf *et al.*, 2020). With respect to the use of the Quaternary compound, it can be used at concentrations of 0.10% (Dellanno *et al.*, 2009). In addition, the use of the Sambucus Formosana ethanol extracts, at 50 µg/mL, can be used to inactivated CoVs (Weng *et al.*, 2019).

**Table 3**

Common virus and its corresponding treatment with ozone

Viruses	Ozone (ppm or mg/L)	Time (min)	Medium	Log <sub>10</sub> reduction	Reference
Murine Coronavirus	10	10	Air (90 %)	> 3	(Hudson <i>et al.</i> , 2009)
Murine norovirus MNV-1	6.25	5	green onion	1.61	(Hirneisen <i>et al.</i> , 2011)
Coronavirus (Covid-19)	15 - 20	10 - 15	air	3	(Wang <i>et al.</i> , 2020)
Murine norovirus	6.25	5	lettuce	2.91	(Hirneisen <i>et al.</i> , 2011)
Murine norovirus	6.25	5	water	4.69	(Hirneisen <i>et al.</i> , 2011)
Respiratory syncytial virus	0.5	60	air		(Becker <i>et al.</i> , 1998)
HSV	10	15	plastic	4	(Hudson <i>et al.</i> , 2009)
HSV	10	15	glass	4	(Hudson <i>et al.</i> , 2009)
HSV	10	15	stainless steel	4	(Hudson <i>et al.</i> , 2009)
Influenza virus	10	15	plastic	4	(Hudson <i>et al.</i> , 2009)
Influenza virus	10	10	glass	4	(Hudson <i>et al.</i> , 2009)
Influenza virus	10	20	stainless steel	4	(Hudson <i>et al.</i> , 2009)
Rotavirus	10	10	plastic	4	(Hudson <i>et al.</i> , 2009)
Rotavirus	10	15	glass	4	(Hudson <i>et al.</i> , 2009)
Rotavirus	10	20	stainless steel	4	(Hudson <i>et al.</i> , 2009)
Bacteriophage MS2	0.6	0.3	water	2.96	(Finch and Fairbairn, 1991)
Hepatitis A virus	0.3 to 0.4	0.08	water	3.9	(Hall and Sobsey, 1993)
Poliovirus type 3	0.3	0.3	water	1.63	(Finch and Fairbairn, 1991)
Bacteriophage MS2	1.2	60	air (85% h)	3	(Mamane <i>et al.</i> , 2007)
Bacteriophage PHIX174	1.2	30	air (85% h)	3	(Mamane <i>et al.</i> , 2007)
Bacteriophage PHI6	1.2	30	air (85% h)	3	(Mamane <i>et al.</i> , 2007)
Bacteriophage T7	1.2	120	air (85% h)	3	(Mamane <i>et al.</i> , 2007)
Murine norovirus	3	1	Raspberries	> 3.3	(Brie <i>et al.</i> , 2018)
hepatitis A (HAV)	5	3	Raspberries	0.6	(Brie <i>et al.</i> , 2018)
Adenovirus,	6	30	wastewater	5	(Wang <i>et al.</i> , 2018)
Norovirus,	7	15	wastewater	5	(Wang <i>et al.</i> , 2018)
Parechovirus	6	15	wastewater	5	(Wang <i>et al.</i> , 2018)
Sapovirus	6	15	wastewater	5	(Wang <i>et al.</i> , 2018)

**Table 4**

Common virus and its corresponding treatment with UV

Viruses	UV dose	Time (min)	Medium	Log <sub>10</sub> reduction	Reference
SARS CoV	241 J/m <sup>2</sup>	1	air	3	(Kowalski <i>et al.</i> , 2020)
Urbanus					
Coronavirus	7 J/m <sup>2</sup>	1	air	3	(Walker and Ko, 2007)
SARS CoV	40.16 J/m <sup>2</sup>	6	air	3	(Darnell <i>et al.</i> , 2004)
Canine coronavirus	29 J/m <sup>2</sup>	1	air	3	(Kowalski <i>et al.</i> , 2020)
SARS CoV	1.7 J/s m <sup>2</sup>	20	plasma	> 3.4	(Eickmann <i>et al.</i> , 2020)
Murine Coronavirus	29 J/m <sup>2</sup>	1	air	3	(Kowalski <i>et al.</i> , 2020)
SARS CoV	134 J/ m <sup>2</sup>	1	air	3	(Kowalski <i>et al.</i> , 2020)
Hanoi					
Nipah virus	1.7 J/s m <sup>2</sup>	20	plasma	> 4.3	(Eickmann <i>et al.</i> , 2020)
Haemorrhagic fever virus	1.7 J/s /m <sup>2</sup>	20	plasma	> 2.2	(Eickmann <i>et al.</i> , 2020)
Berne Virus	7 J/m <sup>2</sup>	1	air	3	(Kowalski <i>et al.</i> , 2020)
T7 virus	20 J/s m <sup>2</sup>	0.017	air 55% RH	3	(Tseng and Li, 2005)
Phi6 virus	17.7 J/s m <sup>2</sup>	0.017	air 55% RH	3	(Tseng and Li, 2005)
SARS CoVP9	1 J /s m <sup>2</sup>	30			(Duan <i>et al.</i> , 2003)
MS2 virus	9 J /s m <sup>2</sup>	0.0107	air 55% RH	3	(Tseng and Li, 2005)
PhiX174 virus	10.3 J/s m <sup>2</sup>	0.017	air 55% RH	3	(Tseng and Li, 2005)
Avian influenza virus aiv H <sub>1</sub> N <sub>1</sub>	15 J/m <sup>2</sup>	15	air	2	(McDevitt <i>et al.</i> , 2012)
Avian influenza virus aiv H <sub>7</sub> N <sub>1</sub>	0.9 J/m <sup>2</sup>	158	air	1	(Sutton <i>et al.</i> , 2013)
UVB					
Avian influenza virus aiv H <sub>5</sub> N <sub>1</sub>	0.9 J/m <sup>2</sup>	167	air	1	(Sutton <i>et al.</i> , 2013)
UVB					
Influenza viruses	23 J/m <sup>2</sup>	20	air	3	(Sutton <i>et al.</i> , 2013)



The use of Ozone is another promising disinfectant to inactivate CoVs and Covid-19. Doses of O<sub>3</sub> between 10 to 20 ppm for times of 10 to 15 minutes are recommended to inactivate CoVs at 3.5 log<sub>10</sub> reductions. However, a warning should be reported for use of high doses and exposure because it can be a risk to human health (limited exposure to humans is 0.05 ppm for 8 hours).

From Table 4, ranges of UV-C dose, for inactive CoVs; is around 7-241 J/m<sup>2</sup>, with a mean of 67 J/m<sup>2</sup>. These values can be taken as an adequate representation of the ultraviolet susceptibility of the SARS-CoV-2 (Covid-19) virus (Kowalski *et al.*, 2020). With respect to the time exposure, UV-C shows ranges between 1 to 30 minutes of exposure. In early April, the SSLEEC member company Seoul Semiconductor, reported that a 99.9% of the Covid-19 sterilization can be reached at 30 seconds, using UV LED products.

#### 4. Conclusions

Currently, there is a worldwide pandemic due to the Covid-19 coronavirus, which has caused a great impact on humanity in social, economic, psychological aspects and unfortunately on health. Due to the risk that food can also be a medium to cause a virus disease, the procedures in the food industry safety programs must be revised; and be more specific on how to disinfect for Covid-19. Some effective disinfectants that have been proved to inactivate CoVs are chlorine dioxide, sodium hypochlorite, quaternary compound, ozone, and UV-C. Further research is still needed to explore new applications for these disinfectants and to best utilize the unique features of these sanitizers. For example, using the disinfectants in binary and/or ternary mixtures, to evaluate their synergies. Similarly, the efficiency of these mixtures in the inactivation of Covid-19 should be explored.

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